

Technical Datasheet

4½ in 13.5 lb/ft TX25NP-80 (UNS S32750, 80 ksi)

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

Nominal OD	4.500 in
Nominal ID	3.920 in
Min. Yield Strength	80 ksi
Min. Compression Yield Strength (80% anisotropy ratio)	64 ksi
Nominal Wall Thickness	0.290 in
Minimum Wall Thickness	87.5 %
Drift	3.795 in

CONNECTION PROPERTIES

Coupling OD (nominal)	4.986 in
Coupling ID (nominal)	3.859 in
Make-up Loss	3.521 in
Coupling Length	7.913 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCE

Tensile Yield Load	307 klb
Compression Yield Load	307 klb
Internal Yield Pressure	9,020 psi
External Pressure Resistance	8,540 psi
Max. Bending with Sealability	59 °/100 ft
Max. Structural Bending	81 °/100 ft
Max. Load on Coupling Face	187 klb

TORQUE VALUES

Minimum Make-up torque	6,230 ft·lb
Optimum Make-up torque	6,920 ft·lb
Maximum Make-up torque	7,610 ft·lb
Minimum Shoulder Torque	350 ft·lb
Maximum Shoulder Torque	4,850 ft·lb
Maximum Operational Torque	7,610 ft·lb

Box end finish: Cu-Plating Pin end finish: SS Bead Blasting Lubrication: API-Modified

